



## Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE 648

sds no. : 153474  
V002.4

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE 648

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Henkel Ireland  
Operations and Research Limited  
Tallaght Business Park  
Dublin 24

Ireland

Phone: +353 (14046444)  
Fax-no.: +353 (14519926)

ua-productsafety.uk@uk.henkel.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (DPD):

Xi - Irritant  
R41 Risk of serious damage to eyes.  
R37/38 Irritating to respiratory system and skin.  
Sensitizing  
R43 May cause sensitisation by skin contact.

#### 2.2. Label elements

**Label elements (DPD):**

Xi - Irritant



**Risk phrases:**

R41 Risk of serious damage to eyes.  
R37/38 Irritating to respiratory system and skin.  
R43 May cause sensitisation by skin contact.

**Safety phrases:**

S24/25 Avoid contact with skin and eyes.  
S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
S28 After contact with skin, wash immediately with plenty of water and soap.  
S37/39 Wear suitable gloves and eye/face protection.  
S51 Use only in well-ventilated areas.

**Additional labeling:**

For consumer use only: S2 Keep out of the reach of children  
S46 If swallowed, seek medical advice immediately and show this container or label.

**Contains:**

Hydroxypropyl methacrylate,  
Acrylic acid

**2.3. Other hazards**

Non corrosive to skin in accordance with the invitro test method, B40 skin corrosion - Human skin model assay, specified in Part B of Annex V to Directive 67/548/EEC.

**SECTION 3: Composition/information on ingredients**

**General chemical description:**

Methacrylate resin based product containing Acrylic Acid

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Acrylic acid 79-10-7	201-177-9 01-2119452449-31	> 5- < 10 %	Flammable liquids 3 H226 Acute toxicity 4; Oral H302 Acute toxicity 4; Dermal H312 Skin corrosion 1A H314 Acute toxicity 4; Inhalation H332 Specific target organ toxicity - single exposure 3 H335 Acute hazards to the aquatic environment 1 H400 Chronic hazards to the aquatic environment 1 H410
Hydroxypropyl methacrylate 27813-02-1	248-666-3 01-2119490226-37	> 5- < 10 %	Skin sensitizer 1; Dermal H317 Serious eye irritation 2 H319
Cumene hydroperoxide 80-15-9	201-254-7	> 1- < 2,5 %	Organic peroxides E H242 Acute toxicity 3; Inhalation H331 Acute toxicity 4; Dermal H312 Acute toxicity 4; Oral H302 Specific target organ toxicity - repeated exposure 2 H373 Chronic hazards to the aquatic environment 2 H411 Skin corrosion 1B H314
Cumene 98-82-8	202-704-5	> 0,1- < 0,5 %	Flammable liquids 3 H226 Aspiration hazard 1 H304 Specific target organ toxicity - single exposure 3 H335 Chronic hazards to the aquatic environment 2 H411

**For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.**

**Declaration of ingredients according to DPD (EC) No 1999/45:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Acrylic acid 79-10-7	201-177-9 01-2119452449-31	> 5 - < 10 %	N - Dangerous for the environment; R50 Xn - Harmful; R20/21/22 C - Corrosive; R35 R10
Hydroxypropyl methacrylate 27813-02-1	248-666-3 01-2119490226-37	> 5 - < 10 %	Xi - Irritant; R36, R43
Cumene hydroperoxide 80-15-9	201-254-7	> 1 - < 2,5 %	T - Toxic; R23 Xn - Harmful; R21/22, R48/20/22 O - Oxidizing; R7 C - Corrosive; R34 N - Dangerous for the environment; R51/53 R10
Cumene 98-82-8	202-704-5	> 0,1 - < 0,5 %	Xn - Harmful; R65 Xi - Irritant; R37 N - Dangerous for the environment; R51/53

For full text of the R-Phrases indicated by codes see section 16 'Other Information'.  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.  
Seek medical advice.

**Eye contact:**

Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

**Ingestion:**

Rinse out mouth, drink 1-2 glasses of water, do not induce vomiting.  
Seek medical advice.

**4.2. Most important symptoms and effects, both acute and delayed**

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

SKIN: Redness, inflammation.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures****5.1. Extinguishing media****Suitable extinguishing media:**

Carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

None known

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO<sub>2</sub>) can be released.

In case of fire, keep containers cool with water spray.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid skin and eye contact.

**6.2. Environmental precautions**

Do not let product enter drains.

**6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

**6.4. Reference to other sections**

See advice in chapter 8

## SECTION 7: Handling and storage

**7.1. Precautions for safe handling**

Use only in well-ventilated areas.

Avoid skin and eye contact.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

Hygiene measures:

Good industrial hygiene practices should be observed.

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

**7.2. Conditions for safe storage, including any incompatibilities**

Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

**7.3. Specific end use(s)**

Adhesive

## SECTION 8: Exposure controls/personal protection

**8.1. Control parameters****Occupational Exposure Limits**

Valid for  
Great Britain

Ingredient	ppm	mg/m <sup>3</sup>	Type	Category	Remarks
CUMENE 98-82-8			Skin designation:	Can be absorbed through the skin.	EH40 WEL
CUMENE 98-82-8	50	250	Short Term Exposure Limit (STEL):		EH40 WEL
CUMENE 98-82-8	25	125	Time Weighted Average (TWA):		EH40 WEL
CUMENE 98-82-8	50	250	Short Term Exposure Limit (STEL):	Indicative	ECTLV
CUMENE 98-82-8	20	100	Time Weighted Average (TWA):	Indicative	ECTLV

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Acrylic acid 79-10-7	aqua (freshwater)					0,003 mg/L	
Acrylic acid 79-10-7	aqua (marine water)					0,0003 mg/L	
Acrylic acid 79-10-7	aqua (intermittent releases)					0,0013 mg/L	
Acrylic acid 79-10-7	STP					0,9 mg/L	
Acrylic acid 79-10-7	sediment (freshwater)					0,0236 mg/kg	
Acrylic acid 79-10-7	sediment (marine water)					0,00236 mg/kg	
Acrylic acid 79-10-7	soil					1 mg/kg	
Acrylic acid 79-10-7	oral					0,0023 mg/kg	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (freshwater)					0,904 mg/L	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (marine water)					0,904 mg/L	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	STP					10 mg/L	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	aqua (intermittent releases)					0,972 mg/L	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sediment (freshwater)					6,28 mg/kg	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sediment (marine water)					6,28 mg/kg	
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	soil					0,727 mg/kg	

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Acrylic acid 79-10-7	worker	inhalation	Long term exposure - local effects		30 mg/m <sup>3</sup>	
Acrylic acid 79-10-7	worker	inhalation	Acute/short term exposure - local effects		30 mg/m <sup>3</sup>	
Acrylic acid 79-10-7	worker	Dermal	Acute/short term exposure - local effects		1 mg/cm <sup>2</sup>	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	worker	Dermal	Long term exposure - systemic effects		4,2 mg/kg bw/day	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	worker	inhalation	Long term exposure - systemic effects		14,7 mg/m <sup>3</sup>	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	general population	Dermal	Long term exposure - systemic effects		2,5 mg/kg bw/day	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	general population	inhalation	Long term exposure - systemic effects		8,8 mg/m <sup>3</sup>	
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	general population	oral	Long term exposure - systemic effects		2,5 mg/kg bw/day	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:****Respiratory protection:**

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to &gt; 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to &gt; 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq$  0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Wear protective glasses.

**Skin protection:**

Wear suitable protective clothing.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance

liquid

liquid

green

Odor

characteristic

Odour threshold	No data available / Not applicable
pH	Not available.
Initial boiling point	> 100,0 °C (> 212 °F)
Flash point	> 93,3 °C (> 199,94 °F); Tagliabue closed cup
Decomposition temperature	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	< 4 mbar
Density (25 °C (77 °F))	1,13 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (23 °C (73.4 °F); Solvent: Water)	Not miscible
Solubility (qualitative) (20 °C (68 °F); Solvent: Acetone)	Miscible
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

## 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reaction with strong acids.  
Reacts with strong oxidants.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

None if used for intended purpose.

### 10.5. Incompatible materials

None if used properly.

### 10.6. Hazardous decomposition products

carbon oxides.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

#### General toxicological information:

The preparation is classified based on the conventional method outlined in Article 6(1)(a) of Directive 1999/45/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

#### Oral toxicity:

May cause irritation to the digestive tract.



**Inhalative toxicity:**

Irritating to respiratory system

**Skin irritation:**

Primary skin irritation: irritating

**Eye irritation:**

Risk of serious damage to eyes

**Sensitizing:**

May cause sensitization by skin contact.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	

## SECTION 12: Ecological information

**General ecological information:**

The preparation is classified based on the conventional method outlined in Article 6(1)(a) of Directive 1999/45/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Precautions required with respect to Environmental Hazards of articles in which this product is used should be considered.

**12.1. Toxicity**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Acrylic acid 79-10-7	LC50	27 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Acrylic acid 79-10-7	EC50	47 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acrylic acid 79-10-7	NOEC	0,008 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC50	0,13 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	NOEC	19 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Hydroxypropyl methacrylate 27813-02-1	LC50	493 mg/l	Fish	48 h	Leuciscus idus melanotus	
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Cumene 98-82-8	LC50	4,8 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene 98-82-8	EC50	4 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene 98-82-8	EC50	2,6 mg/l	Algae	72 h	Selenastrum capricornutum (new name: Pseudokirchnerella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

**12.2. Persistence and degradability**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Hydroxypropyl methacrylate 27813-02-1	readily biodegradable	aerobic	94,2 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Cumene 98-82-8		aerobic	86 %	

**12.3. Bioaccumulative potential / 12.4. Mobility in soil****Mobility:**

Cured adhesives are immobile.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
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Acrylic acid 79-10-7	0,46				25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Hydroxypropyl methacrylate 27813-02-1	0,97					
Cumene hydroperoxide 80-15-9		9,1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Cumene hydroperoxide 80-15-9	2,16					
Cumene 98-82-8		35,5		Carassius auratus		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Cumene 98-82-8	3,55				23 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

### 12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Acrylic acid 79-10-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Hydroxypropyl methacrylate 27813-02-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Other adverse effects

No data available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution.  
Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.  
Disposal must be made according to official regulations.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

### SECTION 14: Transport information

- 14.1. UN number**  
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**  
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**  
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.4. Packaging group**  
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.5. Environmental hazards**  
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.6. Special precautions for user**  
Not hazardous according to RID, ADR, ADNR, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**  
not applicable

### SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 5,00 %  
(1999/13/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- R10 Flammable.
- R20/21/22 Harmful by inhalation, in contact with skin and if swallowed.
- R21/22 Harmful in contact with skin and if swallowed.
- R23 Toxic by inhalation.
- R34 Causes burns.
- R35 Causes severe burns.
- R36 Irritating to eyes.
- R37 Irritating to respiratory system.
- R43 May cause sensitisation by skin contact.
- R48/20/22 Harmful: danger of serious damage to health by prolonged exposure through inhalation and if swallowed.
- R50 Very toxic to aquatic organisms.
- R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
- R65 Harmful: may cause lung damage if swallowed.
- R7 May cause fire.
- H226 Flammable liquid and vapor.
- H242 Heating may cause a fire.
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

This safety data sheet was prepared in accordance with Council Directive 67/548/EEC and its subsequent amendments, and Commission Directive 1999/45/EC.